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BOTTOM VIEW OF  
 SLAVE CARRIER BLOCK

**NOTES:**

1. The track is to be installed so noted track opening is toward the floor.
2. When inserting carrier block into the track, ensure spring loaded grounding pin is depressed enough to clear track opening.
3. The potentiometer pulley is to be rotated fully clockwise (approximately 10 turns) prior to installing timing belt.
4. Ensure ends of timing belt extend around belt clamps just past holding pins without pushing out on timing belt.
5. The slave carrier block position can be adjusted after the positioner is fully assembled. Loosen noted lock nut and turn the adjusting screw in the appropriate direction until the carrier block is in the desired location. Hold adjusting screw in place and re-tighten the lock nut.
6. The slave carrier block is required only on installations which require two sensors.
7. After positioner is fully assembled with the timing belt hand tight, run the unit to ensure the belt is completely seated in all pulleys and there are no kinks in the belt. If slack is noticed in the belt, or if carrier block "jumps" along track, re-tighten timing belt.